

Date: Tuesday, 28/04/2009 8:57:16 AM  
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services      Drawing Name : CABIN FLOOR PROTECTOR  
Job Number : 47328  
Estimate Number : 11244  
P.O. Number :  
This Issue : 28/04/2009      S.O. No. :  
Prsht Rev. : NC  
First Issue : 21/04/2009      Type : THERMOFORMING  
Previous Run : 46816  
Part Number : D044719011  
Drawing Number : D3281  
Project Number : N/A  
Drawing Revision : D  
Material :  
Due Date : 30/04/2009      Qty: 10      Um: Each  
Written By : W  
Checked & Approved By :  
Comment :  
Est Rev: A 04.09.17 New Issue KJ/JLM  
Est Rev: B 04.02.02 Material change to Lexan 0.125" DL  
Est Rev C. 07.08.07 Thermoformed in house DL  
Est Rev D. 08.04.14 Material change to Lexan 0.093" DL

Additional Product

Job Number:



Seq. #:      Machine Or Operation:      Description :

1.0      DC      DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D044-719-011 CHG003

5/2/05/05

2.0      PACKAGING 1      PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0      D28541100      Velcro Strip, Looped



Comment: Qty.: 8.0000 Each(s)/Unit      Total : 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 D2854-1-100

Velcro Strip Looped

47415

54  
44x 9/5/4  
9/4/25

6

4.0      D28543100      Velcro Strip, Hooked



Comment: Qty.: 8.0000 Each(s)/Unit      Total : 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 D2854-3-100

Velcro Strip Hooked

47416

44x SP  
9/5/4  
9/4/25

6

5 (46)

-44

5 (46)

-44

measured 5/4/25

measured 5/4/25

measured 5/4/25

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Job Number: 47328

Part Number: D044719011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D32811

Floor Protector, Fwd LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-1 Floor Protector Fwd LH

B47339

SP

6.0

D32812

Floor Protector, Fwd RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-2 Floor Protector Fwd RH

B47340

SP

7.0

D32813

Floor Protector, Aft LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-3 Floor Protector Aft LH

B47341

SP

8.0

D32814

Floor Protector, Aft RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-4 Floor Protector Aft RH

B47342

SP

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Solo/5/5 @

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-719-011

Location:

PPP Rev:

9/5/5

CA

SP

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Part Number: D044719011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/06 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf  
09-05-06